

Declaration of Performance

(According to Annex III of EU Regulation No. 305/2011 and amended per EU Regulation No. 574/2014)

DOP/2018/S355J2

1. Unique identification code of the product-type:

DOP/2018/S355J2

2. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification:

Hot-rolled plates from structural steels accordant to the regulations of EN10025-2, -3, -5

3. Name, registered trade name or registered trade mark and contact address of the manufacturer:

Spartan UK Ltd Ropery Road, Teams, Gateshead, Tyne and Wear, NE8 2RD, United Kingdom Tel. : +44 (0) 191 4604245 E-mail: gary.robinson@spartanuk.co.uk

4. Name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12 (2):

Not applicable

5 System or systems of assessment and verification of constancy of performance (AVCP) of the construction product as set out in Annex V to Regulation (EU) No. 305/2011:

System 2+

6 In case of the declaration of performance concerning a construction product covered by a harmonized standard:

Hot rolled plates from structural steels with strength level S235 up to S460 according to DIN EN 10025-2,-3,-5 Notified factory production control certification body TUV NORD Systems Gmbh & Co. KG No. 0045 Große Bahnstraße 31 D-22525 Hamburg Germany Certificate No: 0045-CPR-0950 dated 01.09.2015



7 Declared performance

Essential Characteristic	Per	Harmonised Technical Specification		
	Nominal thickness (mm)	Values (MPa) Min		
	≤ 16	355		
	> 16 ≤ 40	345		
Yield Strength	> 40 ≤ 63	335		
new Strength	> 63 ≤ 80	325		
	> 80 ≤ 100	315		
	> 100 ≤ 150	295		
	> 150 ≤ 200	285		
	> 200 ≤ 250	275		
Tensile Strength	Nominal thickness (mm)	Values (MPa)		
	≥ 3 ≤ 100	470 to 630	EN 1002E 2 (2004)	
	> 100 ≤ 150	450 to 600	EN 10025-2 (2004)	
	> 150 ≤ 250	450 to 600		
Elongation	Nominal thickness (mm)	Values (%) Min		
	> 3 ≤ 40	20		
	> 40 ≤ 63	19		
	> 63 ≤ 100	18		
	> 100 ≤ 150	18		
	> 150 ≤ 250	17		
Impact strength for longitudinal test	Nominal thickness (mm)	Values (J)		
specimens KV at -20°C	≤ 150	min 27		
•	> 150 ≤ 250	min 27		

Chemical composition of the ladle analysis

	C in % max. for nominal product thickness in mm		Si % max.	Mn % max.	P % max.	S % max.	N % max.	Cu % max.	Other % max.	
	≤16	>16≤40	> 40	max.	max.	max.	max.	max.	max.	<i>yo</i> max.
\$355J2	0.20	0.20	0.22	0.55	1.60	0.025	0.025	-	0.55	-

Maximum CEV based on the ladle analysis

	Maximum CEV in % for nominal product thickness in					
	mm					
	≤ 30	> 30 ≤ 40	>40 ≤150	>150 ≤ 250		
S355J2	0.45	0.47	0.47	0.49		





8 The performance of the product identified in points 1 and 2 is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identify above

Signed for and on behalf of the manufacturer by: Gary Robinson, Quality Manager

Gateshead, 15th of March 2018